



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4775-041
Job Sheet 178139



Part No: D4775-041

Job Qty: 12 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	12 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 11 2018
110	Packaging	12 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-5			JUL 11 2018
120	Small Fab	12 pcs	6/8/18	6/8/18	0.00	4.98	Small Fab-7			DAS 38 DAS
130	QC	12 pcs	6/8/18	6/8/18	0.00	0.00	QC5			9-89 6
140	Packaging	12 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	5/357		JUL 11 2018
150	QC21-SA	12 Ea	6/8/18	6/8/18	0.00	0.00	QC21			DAS 9-89

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	24 Ea (2 ea)	90-Start up Operation	5078257
D4775-1	Strut Tube	12 Ea (1 ea)	90-Start up Operation	5071 8661 508358711
D4776-1	Basket Strut Clevis	12 Ea (1 ea)	90-Start up Operation	5081661 X10 5090397 X10
D4776-5	Spacer	48 Ea (4 ea)	90-Start up Operation	5074876 X8 5090210 X40
D4777-1	Rod End Bearing	12 Ea (1 ea)	90-Start up Operation	5064816
MS21042L3	Nut	24 Ea (2 ea)	90-Start up Operation	5078167
MS21209-F615	Heli-Coil	12 Ea (1 ea)	90-Start up Operation	5073809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	24	329	0
	D4775-1	12	31	0
	D4776-1	12	2	0
	D4776-5	48	108	0
	D4777-1	12	32	0
	MS21042L3	24	2,049	0
	MS21209-F615	12	77	0



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Container No: S090698



Part: D4775-041

Job No: 178139

Serial No/Batch: S090698

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/11/18

Part Specifications
Specifications could not be found.